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26 January 1954

MEMORANDUM FOR: Acting Deputy Director (Administration)

THRU:

Comptroller

SUBJECT:

Substitution of Collating Machines for Printing

and Reproduction Division Personnel.

1. The attached report indicates that four of the originally estimated five collating personnel have been relieved of collating duties and transferred elsewhere within the Printing and Reproduction Division. Inasmuch as these new machines must be broken in before maximum production is realized, no difficulty in eventual release of the fifth employee, as originally promised when the requisition was approved, is anticipated.

2. I would appreciate your advice as to whether or not we should continue to fellow this project, or whether or not there is additional work which you wish us to do in connection therewith.

Acting Management Officer

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NO CHANGE in Class.

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DDA Memo, 4 Apr 77 Auth: DDA REG. 77/1763

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Acting Management Officer

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Reduction in Personnel by Frinting and Reproduction Division Resulting from Installation of Equipment.

1. This report is a follow-up to that made under the date of August 17, 1953 in response to a memorandum dated July 16, 1953 from L. K. White, Acting Deputy Director of Administration to the Comptroller wherein he posed the following question in paragraph #1.

"The purchase of collating equipment . . . . . . has been approved, based on a representation that such equipment would reduce the Division's Table of Organization by five employees."

2. To date the anticipated reduction in collating personnel has not been fully realised. Heither has it been possible to discontinue the use of personnel from other sections within the Printing and Reproduction Division to assist in the assembling and stapling the to assure meeting a shipping deadline. The contributing factors behind this delay in obtaining results are two fold:

a. The new collators did not arrive until about the middle of December 1953.

b. Trouble has been experienced in getting the collators set-up, properly timed and running without frequent stoppages.

However, in spite of these delaying factors, through the use of a third collater and a very limited use of the two new collators, four (h) collating personnel have been transferred to other work within the Printing and Reproduction Division thus reducing the number of employees assigned to collating from fourteen (lh) to ten (10).

3. There is another delaying factor that has and still is causing concern, namely, the inability of to send through stencils to the Printing and Reproduction Division in sequence. The result is that the collating of a given book cannot be started until all stencils for this book have been received and run. are fully engineent of the problem this irregularity in stencil delivery presents to the Printing and Reproduction Division in getting out the dailies and are making every effort to overcome the situation.

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4.	During the	past year t	here has be	en a tendency	by the t	0
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and equip	pment at he	nd. The pro	blem became	more accute	on those d	lays
when deli	ays occurre	d in complet	e delivery	of stencils.	To rectif	5
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- 5. Recommendations have been made to the Reproduction Plant management that:
  - a. Steps should be taken to better organize the work being laid out in preparation for the collating run and the pick-up of finished collated material in order to assure maximum machine production. The time of the machine operators should not be taken up with either of these operations.

b. A study should be undertaken to assure the utmost use of the machine collators when not in production on This problem to be approached simultaneously with the development of production on

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6. Although outside of the scepe of this study it is deemed of sufficient importance to call attention to the dollar savings now being realised in the production of the by the change over from 24 lb. bond paper \$ \$2.75 per 10 sheets to a \$1 sulphite stock \$ \$1.50 per 10 sheets and the elimination of about 20% blank sheets of paper daily through the medium of dispensing with the requirement that sections start on odd pages. The dellar savings in paper stock amounts to approximately \$900 a week or \$47,000 yearly.

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7. A sencluding report will be rendered about 1 april 1954.

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CONCURRENCE

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Acting Management Officer

Enclosure

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